



# THE WEST GROUP LIMITED

Design & Supply of Fluid Control Solutions & Components

**Name:**

**Job Title:** CNC Setter/Operator

**Job Role:** Reporting to and taking direction from the Production Manager, the CNC Setter/Operator will maintain an awareness of department objectives, targets and measurements, assisting in the delivery of those targets through the effective operation and setting of machinery to deliver the required Manufacturing output to the highest possible quality. The main purpose of the role is to support the department in the manufacture of components for prototyping, new product development and production/manufacturing orders and troubleshoot any issues that occur before, during or after machine runs.

**Job Responsibilities:**

- Set and operate CNC machine(s) to manufacture components on CNC machinery according to manufacturing drawings.
- Cycle all parts as required through the wash plant area.
- Use measurement equipment to ensure components meet manufacturing drawing specifications.
- Under the collaborative supervision of the Manufacturing Engineer, edit machine programmes for CNC manufacture that will be locked onto the machine.
- Provide guidance to the Manufacturing Team Leader if required, regarding the capability of equipment to achieve manufacturing drawings.
- Ensure adherence to the Manufacturing schedule as outlined by the Capacity Planner and Manufacturing Team Leader.
- Ensure all errors and scrappages are recorded through the Manufacturing job card.
- In order to capture costs effectively, ensure all set up, tear down and non-productive times are accurately recorded.
- Ensure all tooling and consumable requirements are fed back to the Manufacturing Team Leader in order for these to be added to the Kanban ordering system.
- Ensure all tooling, machine equipment and consumables are stored in the safest and most efficient manner possible in accordance with 5S principles.
- Work collaboratively with all colleagues to ensure efficient machine handover.
- Assist to conduct risk assessments, as necessary.
- Maintain good housekeeping of manufacturing areas ensuring that the area is cleaned weekly as a minimum.
- Adhere to the Company Health & Safety Policy and ensure the appropriate PPE is worn at all times in order to perform the role and conduct all necessary tasks.
- Adhere to TWG QMS ensuring currency of knowledge at all times.
- Conduct any other task that may reasonably be required to meet the needs of TWG within the remit of this post.
- Act as an ambassador for the company, promoting a positive image both internally and externally, demonstrating support of our strategic direction.



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## Required Job Skills:

- Ability to use workshop machinery and tooling.
- Demonstrable CNC machining experience – sliding head desirable.
- Alkart and Esprit CAM system editing experience desirable.
- Ability to work under own initiative and as part of a team.
- Personable, quick to learn, methodical thinker with strong verbal communication skills.
- Able to organise and complete work in accordance with departmental and company priorities.
- Component inspection experience – use of measuring equipment.
- Computer literate and able to read technical drawings.

You are required to adhere to the company standard terms and conditions of employment and to be aware of your duties as an employee of the company with regards to the quality management system, general standards, health and safety and confidentiality.